



China Medical CNC Machining Inc.

Full Dimensional Inspection Report 产品全尺寸检测报告

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Rev A (updated by 1/30/2020)

Supplier Name 供货商名称: China Medical CNC Machining Inc. Production Date 生产日期: 2020/3/15
 Supplier Code 供货商代码: _____ Inspection Date 检查日期: 2020/3/20
 Part Number 料号: _____ Inspection Fixture 检查夹具: _____
 Part Name 品名: _____ Inspection Tool(s) 检查模具: _____
 Model 机种: _____ Production Process 生产过程: _____

Feature Class 特征级别

- Fit/Function 合乎要求
- Regulatory 需要监管
- Safety 安全
- Batch 批处理
- [Pc] Process 过程

<input checked="" type="checkbox"/> MEETS REQ 满足需求	<input type="checkbox"/> NEEDS IMPROVEMENT 需要改善			
<input checked="" type="checkbox"/> DOES NOT MEET REQ 不符合	<input type="checkbox"/> REWORKED TO MEET REQ 重工			
SUPPLIER QC 供货商QC确认	APPROVED 批准	CHECKED 检查确认	ORIGINATOR 发起人	INSPECTOR 检验员
				Ryan
DATE (日期)				

Item Number 标号	location 尺寸位置	REQUIREMENT 图统要求	ACCEPTANCE VALUES 接受值			DATA FOR SAMPLE TAGGED AS 样本数据:									Tool 工具	Analysis 分析结果								JUDGEMENT 结论		Corrective Action 纠正措施	Due Date 截止日期	
			MIN	Nom	MAX	1	2	3	4	5	6	7	8	9		X-bar	X-max	X-min	X Shift	%X Shift	R	R %Tol	s	s %R	SUPPLIER 供货商端			CLIENT/FR 客户端
			Value 下限	Target 标准值	Value 上限																							
1	1	1.824	1.821	1.824	1.827	1.823									CA	1.823	1.823	1.823	-0.001	-33%	0	0%			OK			
2	2	2	1.999	2	2.001	2									CA	2	2	2	0	0%	0	0%			OK			
3	3	11.586	11.584	11.586	11.588	11.584									CA	11.584	11.584	11.584	-0.002	-100%	0	0%			OK			
4	4	0.377	0.375	0.377	0.377	0.376									CA	0.376	0.376	0.376	-0.001	-50%	0	0%			OK			
5	5	0.313	0.308	0.313	0.318	0.311									CA	0.311	0.311	0.311	-0.002	-40%	0	0%			OK			
6																												
7																												
8																												

NOTE:
 ALL SAMPLE DATA SHOULD BE OFF OF PRODUCTION TOOLING USING PRODUCTION PROCESSING (indicate any deviations in Corrective Actions Column)
 注: 所有样品数据均应在使用生产加工的生产工具之外(在纠正措施栏中注明任何偏差)

SAMPLING QUANTITIES FOR REPORT RECORDING SHOULD FOLLOW 'AQL STANDARD'

报告所采取的样品数量需要根据AQL标准进行采取

CA: 卡尺/Slide Caliper, PP: 投影仪/Projector, CMM: 三坐标3-Dmeasuring Machine, HG: 高度规/Height Gauge, MM: 千分尺/Micrometer, MIC: 工具显微镜/Microscope, RG/ R Gauge, PG/ P Gauge